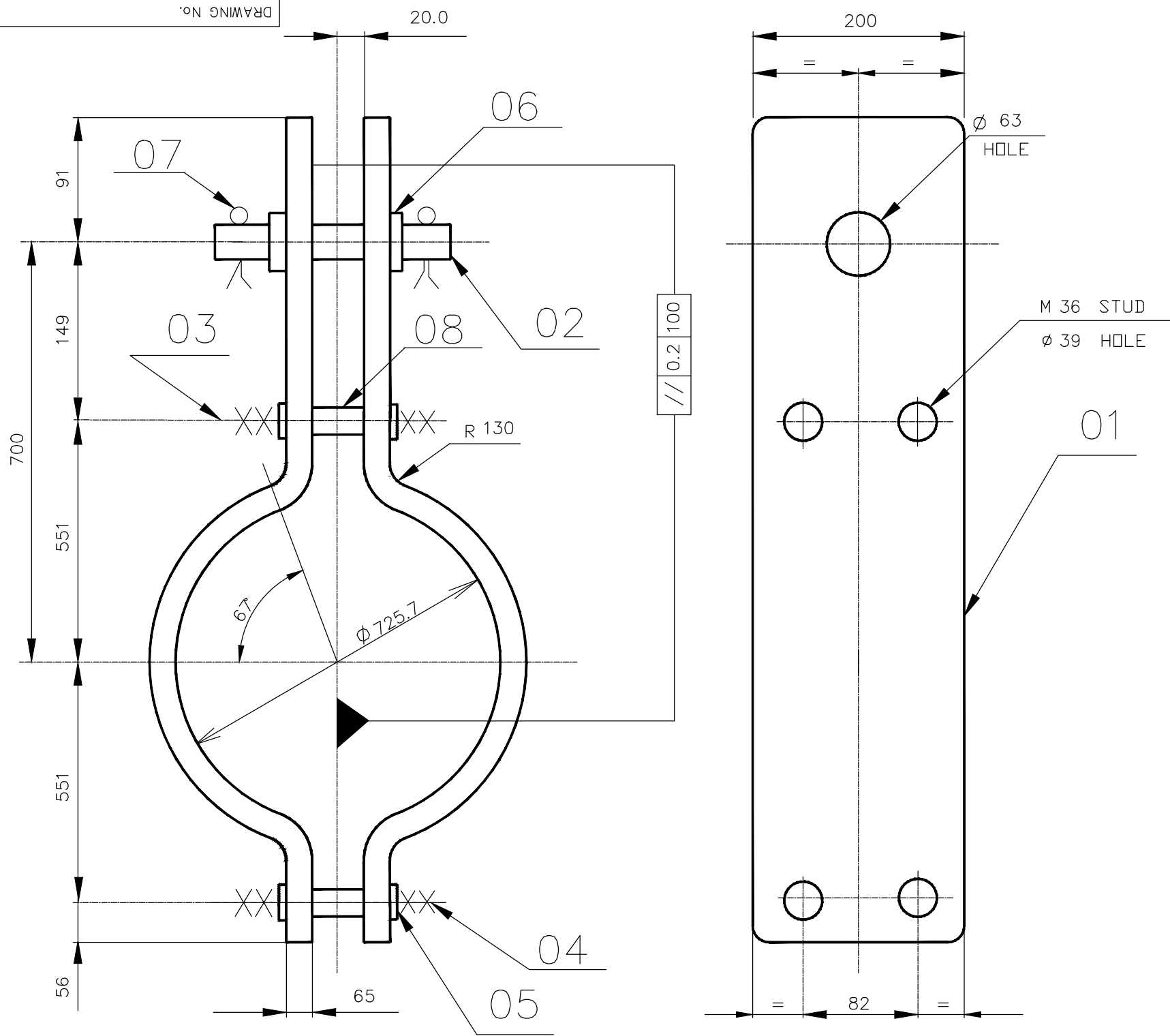


05-228/C

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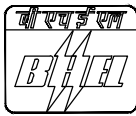
FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)



NOTES:  
1.0 FOR NOTES REFER DRAWING No. 4-80-800-34106

|         |          |                      |     |             |                  |                      |     |         |               |           |
|---------|----------|----------------------|-----|-------------|------------------|----------------------|-----|---------|---------------|-----------|
|         | 08       | SPACER RING          |     |             |                  | SA182F12             | C   | 0.26    |               |           |
|         |          |                      |     |             |                  |                      |     | 2       |               |           |
|         | 07       | SPLIT PIN            |     |             |                  |                      |     | 0.047   |               |           |
|         |          |                      |     |             |                  |                      |     | 2       |               |           |
|         | 06       | LOAD PIN WASHER      |     |             |                  |                      |     | 0.543   |               |           |
|         |          |                      |     |             |                  |                      |     | 2       |               |           |
|         | 05       | STUD WASHER          |     |             |                  |                      |     | 0.087   |               |           |
|         |          |                      |     |             |                  |                      |     | 8       |               |           |
|         | 04       | NUT M36              |     |             |                  |                      |     | 0.43    |               |           |
|         |          |                      |     |             |                  |                      |     | 16      |               |           |
|         | 03       | STUD M36x350         |     |             |                  | SA193B16             |     | 2.800   |               |           |
|         |          |                      |     |             |                  |                      |     | 4       |               |           |
|         | 02       | LOAD PIN DIA 61x240  |     |             |                  | SA105                | C   | 5.800   |               |           |
|         |          |                      |     |             |                  |                      |     | 1       |               |           |
|         | 01       | CLAMP PL.65x200x1679 |     |             |                  |                      | C   | 171.425 |               |           |
|         |          |                      |     |             |                  | SA387GR91            |     | 2       |               |           |
| VAR NO. | ITEM NO. | DESCRIPTION          | STD | DRAWING NO. | ITEM NO. VAR NO. | MATL CODE MATL SPECN | A C | UNIT DI | UNIT WT. QTY. | G.S. ZONE |

TYPE OF PRODUCT  
OR NAME OF  
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,  
PIPING CENTRE, CHENNAI

|      |      |      |      |             |
|------|------|------|------|-------------|
| DRN  | NAME | SIGN | DATE | NO OF ITEMS |
| CHD  |      |      |      |             |
| APPD |      |      |      |             |

|      |         |
|------|---------|
| 01   | ALTERED |
| ZONE | CHECKED |
|      |         |
|      |         |

|                  |                       |       |              |                        |          |
|------------------|-----------------------|-------|--------------|------------------------|----------|
| DEPT.            | GRADE OF UN TOL. DIM  | SCALE | WEIGHT (Kg). | REF TO ASSY / OLD DRG. | ITEM No. |
| CODE             | C/M/F                 | NTS   |              |                        |          |
| TITLE            | HORIZONTAL PIPE CLAMP |       |              | CARD CODE              | REV      |
| PIPE OD 711 (AS) |                       |       | U 01         | DRAWING No.            |          |

SIZE A2